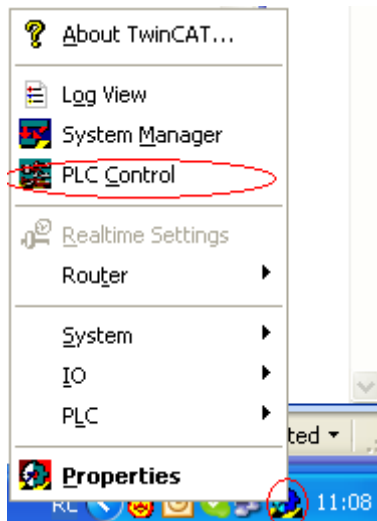
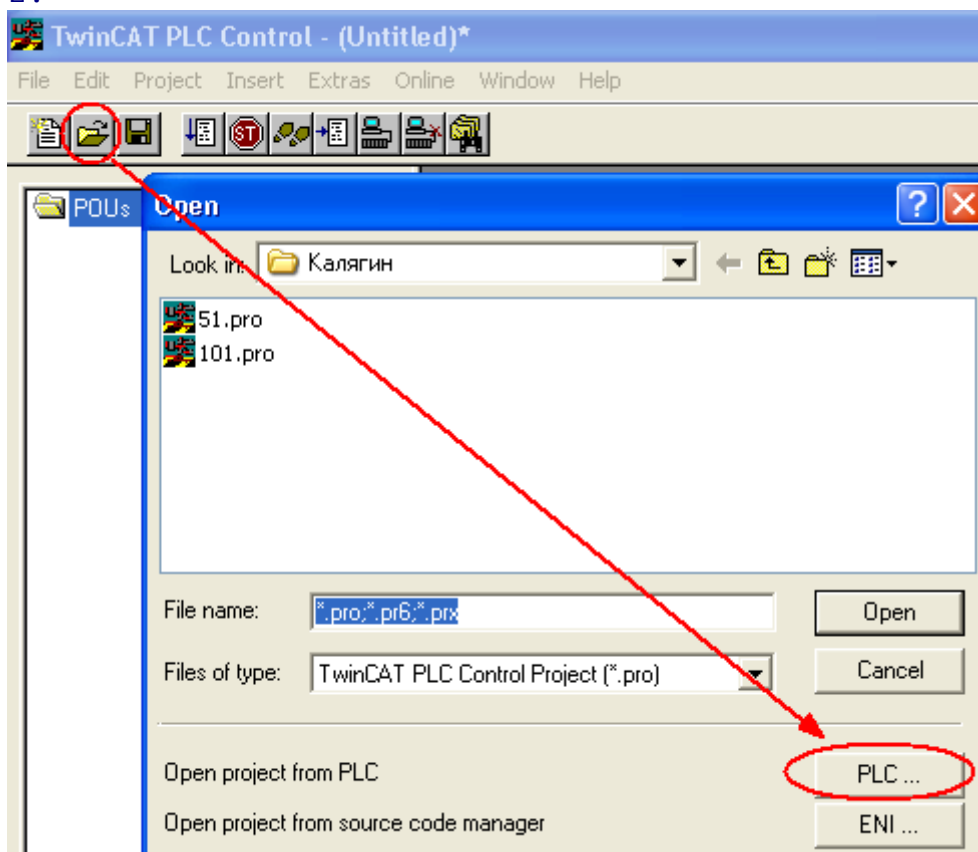


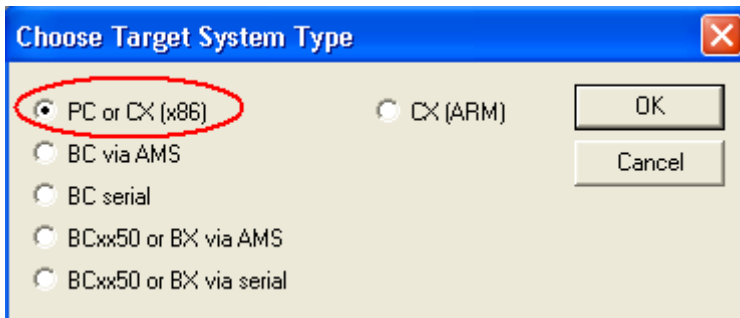
1. TwinCAT PLC Control.



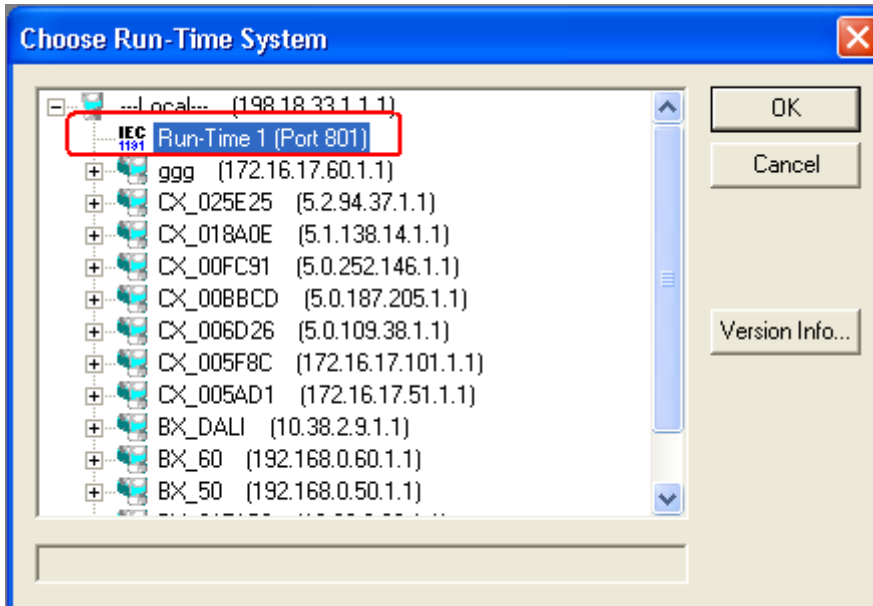
2.



3.



4.



5.

TwinCAT RUN.

